

## Effect of defect density in different layers and ambient temperature of *n-i-p* a-Si single junction solar cells performance

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**Abstract:** In this paper simulation study of optimized *n-i-p* a-si single junction solar cell which having defect density in different layers. From the simulation result, it was found that the conversion efficiency is affected due to the presence of defect density in different layers. The maximum conversion efficiency is found 24.74% and 22.94% at without defect density at 0°C and 30°C respectively, while the conversion efficiency become zero in p-type front layer in  $10^{22}$  cm<sup>-3</sup> defect density and 11.35% in i-type absorber layer in  $10^{-21}$  cm<sup>-3</sup> defect density. It is clear that the quality of absorber layer and front layer is the key factor in cell performance or efficiency improvement. These results are consistence with the fact that *n-i-p* a-Si single junction solar cell with the higher defect densities and dislocation exhibits a lower efficiency of the cell.

**Keywords:** a-Si single-junction, defect density, conversion efficiency, SCAPS, BSF.

### I. INTRODUCTION

The performance of any solar cell depends on the various parameters such as cell design, material properties and its fabrication technologies. From past to present there are so many solar cells are fabricated but the fabrication process time and costs are much more complicated and higher. So that simulation approaches are the most convenient solution in solar cells research processes. The simulation approach has become indispensable tool for design a high efficiency solar cell. Amorphous silicon (a-Si) thin film is the good entrant of solar cell applications. It has high absorption coefficient ( $>10^5$  cm<sup>-1</sup>), variable band gap and low temperature deposition potential. The first amorphous Silicon solar cell was grown on silane (SiH<sub>4</sub>) plasma by Chittick[1]. The band gap of Si is varying from 1.1 to 1.8 eV which is correlate with the incident light band gap. The conversion efficiency of solar cell is the consequential outcome of its open circuit voltage ( $V_{OC}$ ), Short circuit current density ( $J_{SC}$ ) and fill factor (FF). For improving the converging efficiency, it is necessary to upgrade these parameters. Several groups also do good works on *n-i-p* a-Si single junction solar cells which shows that the convergent efficiency varying with defect densities and ambient temprature[2-6]. In this present paper we study the effect of defect density (neutral defect) in different layers of *n-i-p* a-Si single junction solar cell used numerical simulation approach for *n-i-p* a-Si single junction solar cell. As we know that the *n-i-p* configuration gives always better result than the *p-i-n* configuration. Because the first n-layer deposited on the substrate after the anti-reflective layer following the moderately doped p layer and then the p- back surface field layer. The simulation result show that the  $J_{SC}$ ,  $V_{OC}$ , FF and converging efficiency strongly depends on ambient temperature and defect density. When the ambient temprature is increased the conversion efficiency become fall down. For the simulation process we used Solar cell Capacitance Simulators(SCAPS-1D) version-2.8, developed by Marc Burgelman and his team from department if electronics and information system (ELIS) University of Gent, Belgium. This simulation approach is very valuable tool in modeling of any thin film or a-Si solar cell[7]. In this tool from which we can simulate any solar cell up to seven layers[8]. Ambient temperature change playing the major role in solar cell performance[9].

### II. SOLAR CELL DESIGN AND FABRICATION

Here we are using *n-i-p* a-Si solar cell instead of *p-i-n* a-Si solar cell. The improved photovoltaic performance of the *n-i-p* solar cell is endorsed to two effects: foremost, advanced transparency of the n-type a-Si window layers compared to usual p-type

microcrystalline silicon layers, allowing improved illumination diffusion through the window layer and a correspondingly advanced creation of photocurrent in absorbing layers; and following, high hole-drift mobility in the intrinsic absorbing layer, causing proficient collection of photocurrent[10]. Achieving the best photovoltaic performance of a cell under standard solar illumination, 1.5 AM and 1 sun, thickness and band gap of the *p*, *n*, and *i*-region then should be optimized. An intrinsic absorber layer (a-Si) is enclosed between a n-type (a-Si) and an p-type doped layer (a- Si). The thin n-layer functions as window layer through which the light enters. Photons that are immersed in i-layer generate an electron-hole pair. The electric field induced across i-layer by the p- and n-layers causes the electrons to drift towards the n-layer and the holes towards the p-layer. At the doped layers, the charge carriers are composed by electrical acquaintances and contribute to the output power of the solar cell. In the device modeling, wide band gap a-Si is used as n-doped window layer to decrease absorption losses[11]. Moreover, Voc also increases for its wider band gap. It is well known that Voc is susceptible to p-layer and p/i interface. As optical absorption at the p-layer limits Jsc, wider optical gap material is always desired for improving Jsc[12]. The p-type graded a-Si buffer layer was used to mitigate the p/i interface effect which has a great influence on Voc. In solar cells there is a problem of recombination at the rear end, just like when the charge carriers are somewhat away from field, they recombine instead of getting collected, which reduces the efficiency directly. To overcome this we use a BSF layer which is a highly doped layer at the rear end to reflect back the minority carriers and to attract the majority charge carriers. The BSF layer not only prevents the carrier recombination but also helps in mounting the efficiency of the solar cell and thus the presence of BSF layer is one of the necessities to have better performance from a solar cell[13]. The schematic of simulated device is shown in figure1. The design parameters have been adopted from some standard references (SCAPS-1D) to investigate the variation of efficiency, Voc, Jsc, and FF with the variation of doping densities of i-layer, and the dependence of efficiency on ambient temperature.

Fig. 1 Schematic diagram of *n-i-p* a-Si solar cell

Front contact
n-type a-Si window layer
p-a-Si buffer layer
i-a-Si absorber layer
p-type a-Si BSF
Back contact

For proper optimization of the tandem cell, there are some parameters which are to be measured like Open circuit voltage ( $V_{OC}$ ), short circuit current density ( $J_{SC}$ ), fill factor (FF) total current ( $I_{total}$ ) and conversion efficiency ( $\eta$ ). These parameters are expressed as

$$V_{OC} = \frac{nkT}{q} \ln(I_L/I_0 + 1)$$

$$J_{SC} = qG(L_n + L_p)$$

$$FF = \frac{\frac{q}{nkT} - \ln\left(\frac{q}{nkT} + 0.72\right)}{\frac{q}{nkT} + 1}$$

$$\eta = \frac{V_{oc} J_{sc} FF}{P_{in}}$$

Where G is generation rate,  $L_n$  and  $L_p$  are the electron and holes transmission length respectively,  $I_0$  and  $I_L$  are the dark saturation current and light generated current respectively, n is ideality factor,  $kT/q$  is thermal voltage and  $P_{in}$  is input power. In order to improve the solar cell performance, light trapping is used to increase the short-circuit current density ( $J_{sc}$ ). The open-circuit voltage ( $V_{oc}$ ) can be amplified by calculating the bulk properties of the absorber layer and the interface properties most particularly by reducing the defect density[14]. For highly efficient a-Si solar cells, an *i-p* interface region with low defect density is necessary[15].

The influence of the interfaces on the a-Si solar cell performance has been investigated extensively, in particular for an *i-p* interface[16]. This interface is a hetero-junction with a band offset between the energy bands of a wide band-gap p type layer and the intrinsic layer[17]. Buffer layers are used to improve the interface properties. Besides this band offset, recombination in the highly defective interface region has a large influence on the cell performance[18-19]. This influence is mainly due to the high density of defects in this region, which act as recombination centers[20].

### III. SIMULATION RESULTS AND DISCUSSION

The defect density is playing a very crucial role in solar cell performance. It is clearly shown in given table that when we increase the defect density in window layer, p-layer, i-layer and BSF layer, the conversion efficiency is decreased, Which shows that when a defect is present in any layer, conversing efficiency will be decreased automatically. Table 1 shows the conversion efficiency change in the presence of different defect densities in different layers of *n-i-p* a Si single junction solar cell while in table 2 shows the conversion efficiency with different ambient temperature change.

From the fig. 2(a) it is clear that when a neutral defect density is present in window layer the there is no change but if we increase the density the efficiency is slowly decreases at the span  $10^{15}$  to  $10^{22}$   $\text{cm}^{-3}$ . After  $10^{22}$   $\text{cm}^{-3}$  the efficiency becomes constant. Fig. 2(b) indicates that the when the defect is present in p-type front layer, the efficiency decreases at the span  $10^{11}$  to  $10^{22}$   $\text{cm}^{-3}$  but from  $>10^{16}$   $\text{cm}^{-3}$  efficiency decrease rapidly and at  $>10^{22}$   $\text{cm}^{-3}$  it becomes zero which is the most important and interesting factor. This graph shows very clearly that the, when defect is present in the front layer the efficiency drops very rapidly. Fig 2 (c) reported that the defect density is mostly affected the intrinsic layer at the span  $10^9$  to  $10^{21}$   $\text{cm}^{-3}$  while the Fig. 2 (d) shows that the defect density is not much affect to BSF.

**Table 1 different defect densities present in different layers individually**

S.N.	Defect density ( $1/\text{cm}^3$ )	Efficiency when defect present only in n-type window layer (%)	Efficiency when defect present only in p-type front layer (%)	Efficiency when defect present only in i-type absorber layer (%)	Efficiency when defect present only in p-type BSF (%)
1.	Without defect	22.94	22.94	22.94	22.94
2.	$10^9$	22.94	22.94	22.94	22.94
3.	$10^{10}$	22.94	22.94	22.90	22.94
4.	$10^{11}$	22.94	22.91	22.60	22.94
5.	$10^{12}$	22.94	22.70	21.24	22.94
6.	$10^{13}$	22.94	21.70	18.60	22.94
7.	$10^{14}$	22.94	19.28	15.93	22.94
8.	$10^{15}$	22.94	14.93	13.68	22.94
9.	$10^{16}$	22.91	8.81	12.27	22.92
10.	$10^{17}$	22.62	5.08	11.66	22.62
11.	$10^{18}$	20.93	2.60	11.45	20.93
12.	$10^{19}$	18.50	1.21	11.38	18.50
13.	$10^{20}$	17.34	0.40	11.36	17.34
14.	$10^{21}$	16.54	0.04	11.35	16.54
15.	$10^{22}$	15.99	0.00	11.35	15.99
16.	$10^{23}$	15.99	0.00	11.35	15.73

**Table 2 efficiency behavior with ambient temperature change**

S.No	Temperature ( $^{\circ}\text{C}$ )	Efficiency $\eta$ (%)
1.	30	22.94
2.	25	23.07
3.	20	23.39
4.	15	23.72
5.	10	24.04
6.	5	24.36
7.	0	24.74

Last fig. 3 shows the variation of temperature which affects the conversion efficiency. From this graph it is clear that the conversion efficiency is directly depends on cell temperature. At  $30^{\circ}\text{C}$  the conversion efficiency is 22.94% but when we decrease the temperature the conversion efficiency improved and at  $0^{\circ}\text{C}$  it becomes the record efficiency 24.74%.

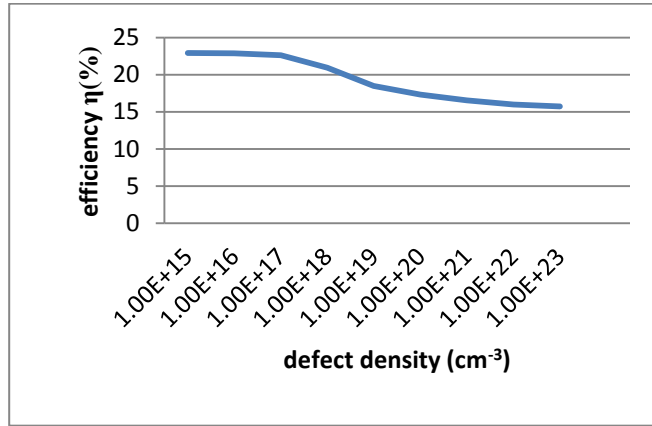


Fig. 2 (a) efficiency-defect density curve which shows efficiency when defect density present in n-type window layer

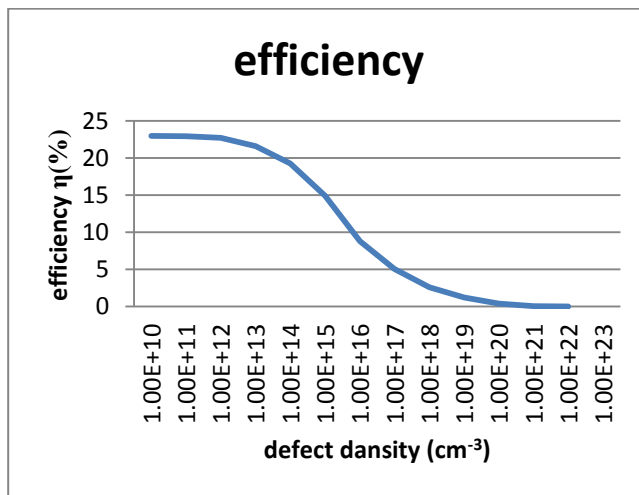


Fig. 2 (b) efficiency-defect density curve which shows efficiency when defect density present in p-type front layer

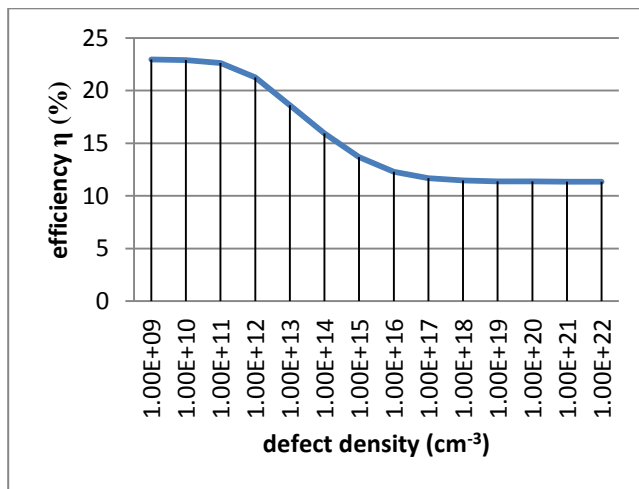


Fig. 2(c) efficiency-defect density curve which shows efficiency when defect density present in i-layer

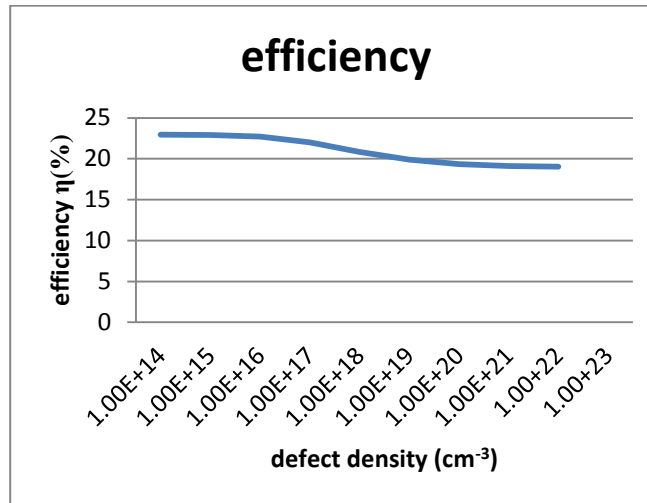


Fig. 2(d) efficiency-defect density curve which shows efficiency when defect density present in BSF layer

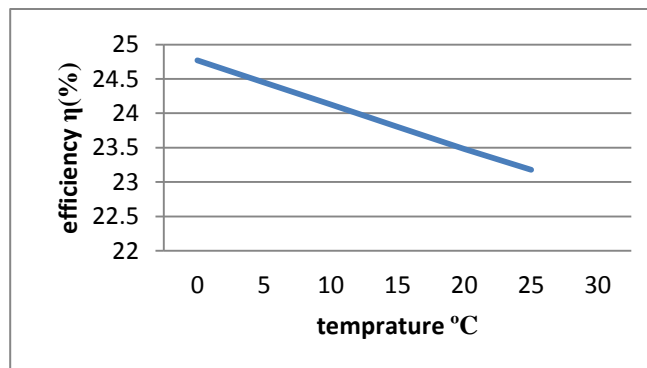


Fig. 3 temperature and efficiency dependency

#### IV. CONCLUSION

The single-junction a-Si solar cell has been designed and finally fabricated to investigate the design validation for higher efficiency. Variation of cell characteristics parameters in terms of defect density in n-window layer *p*- front layer, *i*-layer, p-BSF layer, and cell has been calculated and it was found that defect density is strongly affected the p-front layer and i-layer. Efficiency becomes zero when we increase the defect density ratio in p-type front layer. There are different defect densities where they do not affect the cell's conversion efficiency. We also investigate the ambient temperature effect on solar cell conversion efficiency, and it shows that the temperature is directly proportional to conversion efficiency. We found that at 30°C the conversion efficiency is 22.94% but when temperature is down at 0°C the record efficiency increased at 24.76%. Thus we can say that the defect density and ambient temperature both play the major role in solar cell performance.

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